

**MINUTES OF THE KETTON LIAISON COMMITTEE**  
**HELD AT**  
**HANSON CEMENT KETTON WORKS ON THURSDAY 6<sup>TH</sup> JULY 2016**

<b>Present</b>	<b>Stewart Jones</b>	<b>Hanson Cement</b>
	<b>A McGillivray</b>	<b>Ketton Parish Council</b>
	<b>M Warrington</b>	<b>Ketton Parish Council</b>
	<b>T Charge</b>	<b>Ketton Parish Council</b>
	<b>R Kelly</b>	<b>Tinwell Parish Council</b>
	<b>D Brown</b>	<b>Tinwell Parish Council</b>
	<b>G Pullan</b>	<b>Rutland County Council</b>
	<b>K Burton</b>	<b>Environment Agency</b>
	<b>T Fox</b>	<b>Hanson Cement</b>
	<b>R Dumford</b>	<b>Hanson Cement</b>
	<b>A Mytton</b>	<b>Hanson Cement</b>

**1.0     APOLOGES FOR ABSENCE**

D Osborne (Hanson), G Conde (RCC), D MacDuff (RCC)

**2.0     ACTION POINTS/MINUTES OF THE PREVIOUS MEETING**

All agreed.

SJ to obtain an update from D Macduff reference the help with ground work for Ketton school who had recently leased a piece of land as a dropping off point.

**Action SJ**

SJ would continue to remind drivers to the site about using the designated routes to the plant.

**3.0     MATTERS ARISING**

SJ confirmed that Roy Dumford was standing in for Clifford Daly as a temporary supervisor at the Quarry whilst Clifford was on project work.

**4.0     UPDATE**

**Health & Safety**

0 LTI (Lost Time Incident) – over a year since last LTI which is a great result. Near hits continue to be reported and it was 229 days since the last RWI (restricted work injury), we always encourage people to do alternative duties if possible and are constantly reminding everyone not to become complacent.

There was a loco incident in April where a wheel came off the track due to a pulled switch. Following an investigation Axiom were not trained to pull switches.

Near Hits continue to be raised, out of 182, 62% were completed and some were raised only recently and were being dealt with. We would encourage more near hits to be raised.

All managers and supervisors carryout regular safety conversations.

SJ explained that we complete questionnaires for the safe work/healthy life awards and from the scores we are seeing an improvement and it was hoped we would have more funding next year to make further improvements to the site.

SJ explained that we were audited recently by Troy Felts who is head of H&S for Europe and he could see some definite improvement but there are still areas we need to do.

## **Operations**

SJ explained that we had a shutdown of 10 days in May to replace Kiln 8 stack. A full investigation has taken place and it was not due to corrosion but a freak weather event and an original design issue which current inspection guidelines for chimneys would not have detected. These have now been changed so internal inspections are carried out.

DB asked if we take out the alternative fuels to reduce the sulphur would this have helped. TF explained that there was no acid corrosion.

SJ stated the plan was to run until October when we would have a shutdown with a view to the main shutdown next year taking place in April 2017 instead of January.

The new bag filter project had not been finalised but it was hoped to commence in the autumn 2017 and the Kiln 8 stack would be replaced with a new stack built at the site from the ground level before being connected up in 2018

Upon a question from RK re Brexit, SJ said we would have to wait and see but we had not seen a change at Ketton and capital projects are still in the plan and investment at the site will continue.

**Personnel** – Turnover is low. 2 further Apprentices will be recruited to start in September.

**CIP Programme** – CIP was in its third year and had been fantastic with 428 ideas completed for which we were no 1 in the world in Heidelberg Cement.

**Charity;** Hanson continues to support local Charities, Schools and Events.

AM said the meeting went well on the 27<sup>th</sup> of April with SJ giving a presentation to Ketton Parish Council

SJ said we cannot at this time give access to the Orchard but this is not to say it will never be on the table for the future.

**Environmental;**

1 CO Trip so far this year, 1 odour complaint and 2 noise complaints. There had been start up issues with the new stack and water issues had been reported to KB.

Upon a question from TC, SJ confirmed that if anyone had a complaint they just contact the site and we will investigate it.

RD confirmed that they were now drilling relief holes in the quarry which was expensive to do but reduced the vibration complaints. AM asked SJ to write a short paragraph on this would be useful for the next edition of the chatterbox.

**Action SJ**

**Quarry & Estates;**

The Ketton Quarry had achieved 3,842 days without an LTI.

**Empingham Road Diversion** – It was expected this would go to a public enquiry around November/December.

**QA Targets** – Ongoing challenges to maintain quality continues with LSF (Limestone Saturation Factor).

**Ecology/Biodiversity** – RD reported that an orange tip butterfly had been spotted in the Quarry. A poorly Peregrine Falcon had been given to Clifford who nursed it back to health. Mrs Fox continues to visit Clifford's office for food.

Kites were reportedly catching rabbits, Ravens were nesting on Kiln 7 and it was the biggest count this year for snakes.

The pigeon problem was being dealt with by culling them through FenTiger.

**5.0 Environment Agency**

KB reported that they had granted a permit for the temporary stack on Kiln 8 following the plume modelling. There had only been 1 odour complaint during this time.

KB was working with Hanson regarding permit breaches and monitors were in place.

KB confirmed we were generally compliant with the environmental permit and he was looking forward to the new bag filters. He explained it had been a difficult time for the company with 1 analyser whilst the temporary stack was in place and expressed concerns if it goes down.

## **6.0 Tinwell Parish Council**

RK reported that all was quiet in the village and wanted to thank one of our LGV Drivers who held up the traffic whilst she crossed the road.

## **7.0 Rutland County Council**

GP reported that there had been no messages or complaints for a little while now.

The land at the front of the main entrance (The Crescent) was waiting for disposal and details have been passed on to the developer. Hanson had instigated the new feather edge fencing at the back of the properties on Pit Lane and Ketco Avenue who were affected by the sale of this land.

GP said he had located old set of meeting notes if anyone wanted to see them.

## **8.0 Ketton Parish Council**

TC was now the new Chairman of KPC, he requested a visit around the site to familiarise himself with the operations. SJ to arrange visit and open it out to the other Liaison meeting members.

**Action SJ**

AM thanked SJ for his recent talk at the Ketton Parish meeting and reminded everyone the village fete was on the 17<sup>th</sup> of July and a barn dance on the 15<sup>th</sup> July at Monty's farm.

AM confirmed that Ketton Sports Community Centre on Pit Lane was having a new kitchen built and the nominated builder Sheffield and Ford would need a supply of ready mixed concrete and he asked if SJ could supply a name.

**Action SJ**

Discussion ensued regarding Kiln 7 chimney. SJ confirmed that near the top there were some hollow sounding panels but they were intact. The top 50 m needs attention, either steel banding or we take down this top section. EUETS credits on the emissions went to 2021. A second inspection will take place in quarter 4 this year and a decision will be made at that time.

TC confirmed that the parish draft plan would come out around August time.

## **9.0 Any Other Business**

None

**Date for meeting**  
**Wednesday 2<sup>nd</sup> November**